### PATENT COOPERATION TREATY

# PCT/FR2004/000014

# **PCT**

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference					
CC4 2003001 PCT	FOR FURTHE	RACTION	See Form PCT/IPEA/416		
International application No. PCT/FR2004/000014	07 janvier 2	g date (day/month/year) 2004 (07.01.2004)	Priority date (day/month/year)		
International Patent Classification (IPO D21H 13/40	C) or national classification	n and IPC	08 janvier 2003 (08.01.2003)		
Applicant					
	SAINT-GOBAIN VI	ETROTEX FRANCE	3 S.A		
This report is the international Authority under Article 35 and	preliminary examination I transmitted to the applica	report, established by this ant according to Article 30	: International Preliminary Examining 6.		
2. This REPORT consists of a to	tal of6 she	ets, including this cover o	haat		
3. This report is also accompanie	d by ANNEXES, compris	ing:			
a (sent to the applican	nt and to the International	Bureau) a total of	sheets, as follows:		
sheets of the and/or sheet:	description claims and/o	r describes a state to the	een amended and are the basis of this report rity (see Rule 70.16 and Section 607 of the		
sheets which beyond the c Supplements	n supersede earlier sheets, disclosure in the international Box.	but which this Authority nal application as filed, ε	considers contain an amendment that goes as indicated in item 4 of Box No. I and the		
b. sent to the Intern	aational Bureau only) a	total of (indicate typ	be and number of electronic carrier(s))		
readable form only, Administrative Instru	as indicated in the Supplections).	emental Box Relating to	g and/or tables related thereto, in computer Sequence Listing (see Section 802 of the		
4. This report contains indications	relating to the following i	tems:			
Box No. I Basis of the report					
Box No. II Priority					
Box No. III Non-estab	olishment of opinion with a	egard to novelty, inventive	ve step and industrial applicability		
Box No. IV Lack of u	nity of invention		and and applicability		
Box No. V Reasoned citations a	statement under Article 33 nd explanations supporting	5(2) with regard to novelt	y, inventive step or industrial applicability;		
, ,	cuments cited	s addit statement			
Box No. VII Certain de	and the international application				
Box No. VIII Certain ob	servations on the internati	onal application			
Date of submission of the demand		Date of completion of	this report		
24 mars 2004 (24.03.2004)			arch 2005 (02.03.2005)		
Jame and mailing address of the IPEA/F	BP .	Authorized officer			
acsimile No.		Telephone No.			

Translation

International application No.

### PCT/FR2004/000014

Box No. I	Basis of the report
1. With regar	rd to the language, this report is board and the control of the language.
otherwise	rd to the language, this report is based on the international application in the language in which it was filed, unless
whi	s report is based on translations from the original language into the following language, the chief is language of a translation furnished for the purpose of:
	international search (under Rules 12.3 and 23.1(b))
닏	publication of the international application (under Rule 12.4)
	international preliminary examination (under Rules 55.2 and/or 55.3)
2. With regar furnished to and are not	d to the <b>element</b> s of the international application, this report is based on (replacement sheets which have been the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed"
The i	nternational application as originally filed/furnished
the de	escription:
pages	110
pages	
pages	received by this Authority on
the cla	
pages	1-20
pages	, as originally filed/furnished
pages'	, as amended (together with any statement) under Article 19 received by this Authority on
pages'	received by this Authority on
the dra	ewings:
pages	-
pages*	, as originally filed/furnished
pages*	received by this Authority on
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u soqu	ence listing and/or any related table(s) – see Supplemental Box Relating to Sequence Listing.
The am	endments have resulted in the cancellation of:
	ne description, pages
	ne claims. Nos
	ne drawings, sheets/figs
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L "	ny table(s) related to sequence listing (specify):
made, s	ort has been established as if (some of) the amendments annexed to this report and listed below had not been considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the considered to go beyond the disclosure as filed as indicated in the first of the first of the considered to go beyond the disclosure as filed as indicated in the first of the first
(Rule 70	ince they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box
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th	e claims, Nos.
the	e drawings, sheets/figs
the	e sequence listing (specify):
an	y table(s) related to sequence listing (specify):
<sup>r</sup> item 4 appl <b>i</b> e.	s, some or all of those sheets may be marked "superseded."
n PCT/IPEA/4	09 (Box No. I) (January 2004)
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Box No. V Reasoned statement under Article 35(2) with regard to novelty, investitations and explanations supporting such statement			v invantive ctor - 1	ntive step and 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
1. Statement	is and explanations suppo	rting such statement	y, inventive step or industrial applicability;		
Novelty (N)	Claims _ 1	-20			
	Claims			YES	
Inventive step (IS)				ио	
ventave step (13)	Claims 1	-20		•	
	Claims			YES	
Industrial applicability (IA)	lity (IA)			NO	
approuo,	Claims 1	-20		\mo	
	Claims			_ YES	
Citations and evalence				NO	
<ul> <li>Citations and explanation</li> </ul>	one (Dula 70.7)				

2. Citations and explanations (Rule 70.7)

The present notification makes reference to the following documents:

D1: WO 01/11138 A (OWENS CORNING FIBERGLASS CORP; DONG DAOJIE (US)) 15 February 2001 (2001-02-15)

D2: WO 99/13154 A (ELK CORP OF DALLAS) 18 March 1999 (1999-03-18)

# Concerning independent claim 1:

#### Novelty:

Document D1, which is considered the prior art closest to the subject matter of claim 1, describes a method for making a web including glass and cellulose fibres, with the following consecutive steps:

- suspending the glass fibres in process water containing a dispersant and a viscosity modifier,
- mixing the two suspensions (cellulose and glass fibres),

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- forming a fiber mat on a forming fabric,
- adding a binder to the wet fiber mat,
- drying the fiber mat and cross-linking the binder during the drying step.

Document D2 describes a method for making a web including glass and cellulose fibres, wherein said fibres are dispersed in process water, to which a viscosity modifier and a dispersant are added. The web is thereafter formed on a fabric, dried and cross-linked following the addition of a binder.

Consequently, the subject matter of claim 1 differs from D1 in that:

The glass and cellulose fibres are simultaneously suspended in the same cationic process water.

The subject matter of claim 1 differs from D2 in that:

the glass and cellulose fibres are suspended in cationic process water.

Therefore, the subject matter of claim 1 is novel (PCT Article 33(2)).

#### Inventive step:

The problem: simplifying the method of making a web

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including glass and cellulose fibres.

The solution: simultaneously mixing the glass and cellulose fibres in the same cationic process water, and thereafter forming a web on a fabric, followed by the steps of drying the web and cross-linking the binder.

The solution to the problem, as proposed in claim 1 of the present application, is considered to involve an inventive step (PCT Article 33(3)) for the following reasons: neither the content of D1 nor the content of D2 suggests simultaneously mixing the glass and cellulose fibres in the same cationic process water prior to forming the web.

Claims 2-17 are dependent on claim 1 and therefore also meet, as such, the PCT requirements of novelty and inventive step.

#### Concerning claim 18:

#### Novelty:

Document D2, which is considered the prior art closest to the subject matter of claim 1, describes a web with a fibre composition of 80 to 99% of glass fibres and 1 to 20% of cellulose fibres and containing, by weight, 5 to 15% of a binder, relative to the fibre weight. No value is provided for the tear resistance thereof.

The subject matter of claim 18 differs from D2 in that the tear resistance thereof is higher than 430 gf, as

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measured by the ISO 1974 standard.

Therefore, the subject matter of claim 18 is novel (PCT Article 33(2)).

### Inventive step:

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The problem: that of providing a high tear resistance glass and cellulose fibre web.

The solution: said web includes:

2 to 12% of cellulose,

70 to 80% of glass,

8 to 27% of binder,

and the tear resistance thereof is higher than 430 gf, as measured by the ISO 1974 standard.

The solution to said problem, as proposed in claim 18 of the present application, is considered to involve an inventive step (PCT Article 33(3)) for the following reasons: neither the content of D1 nor the content of D2 suggests the above percentages or the resulting tear resistance.

Claims 19 and 20 are dependent on claim 18 and therefore also meet, as such, the PCT requirements of novelty and inventive step.